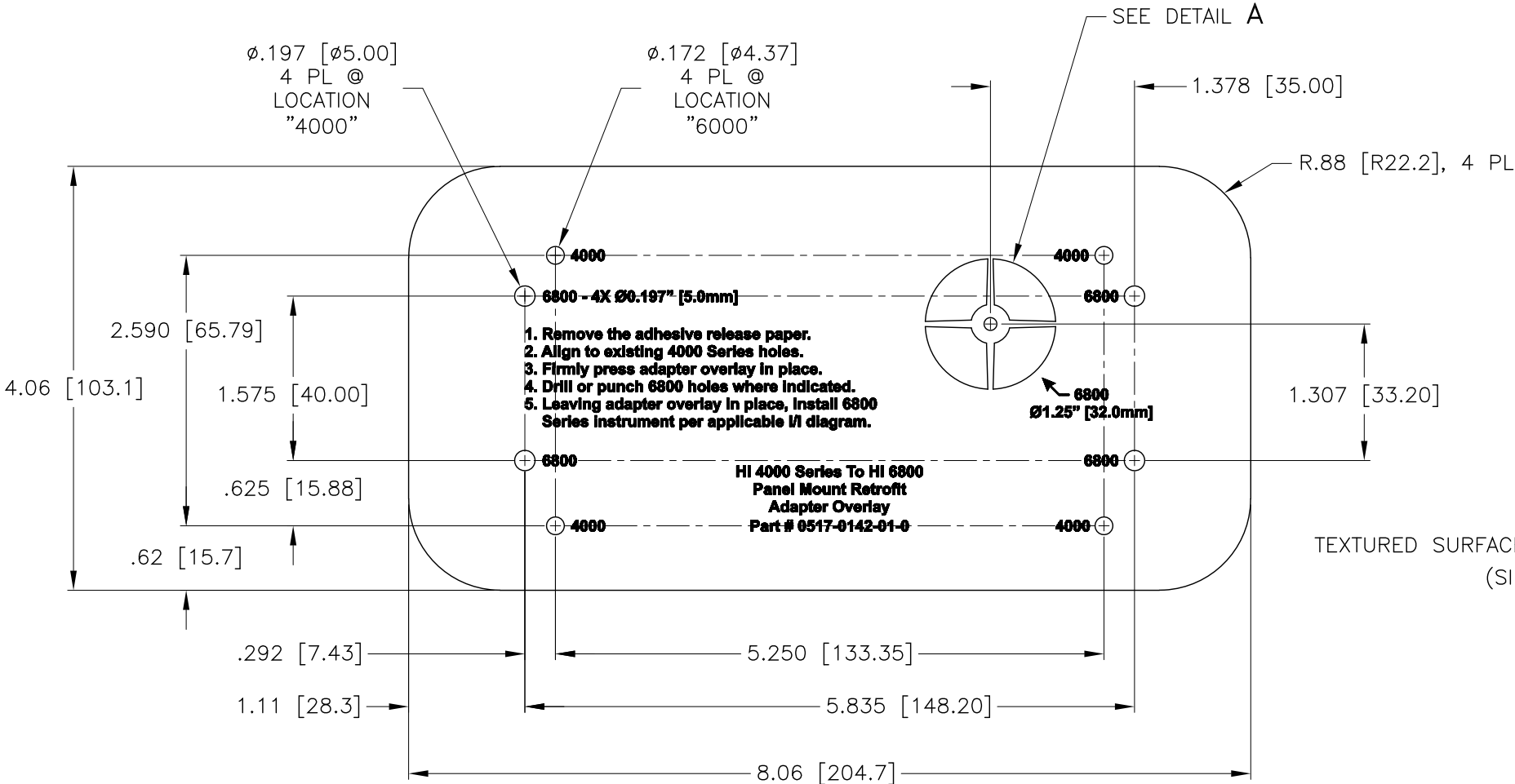
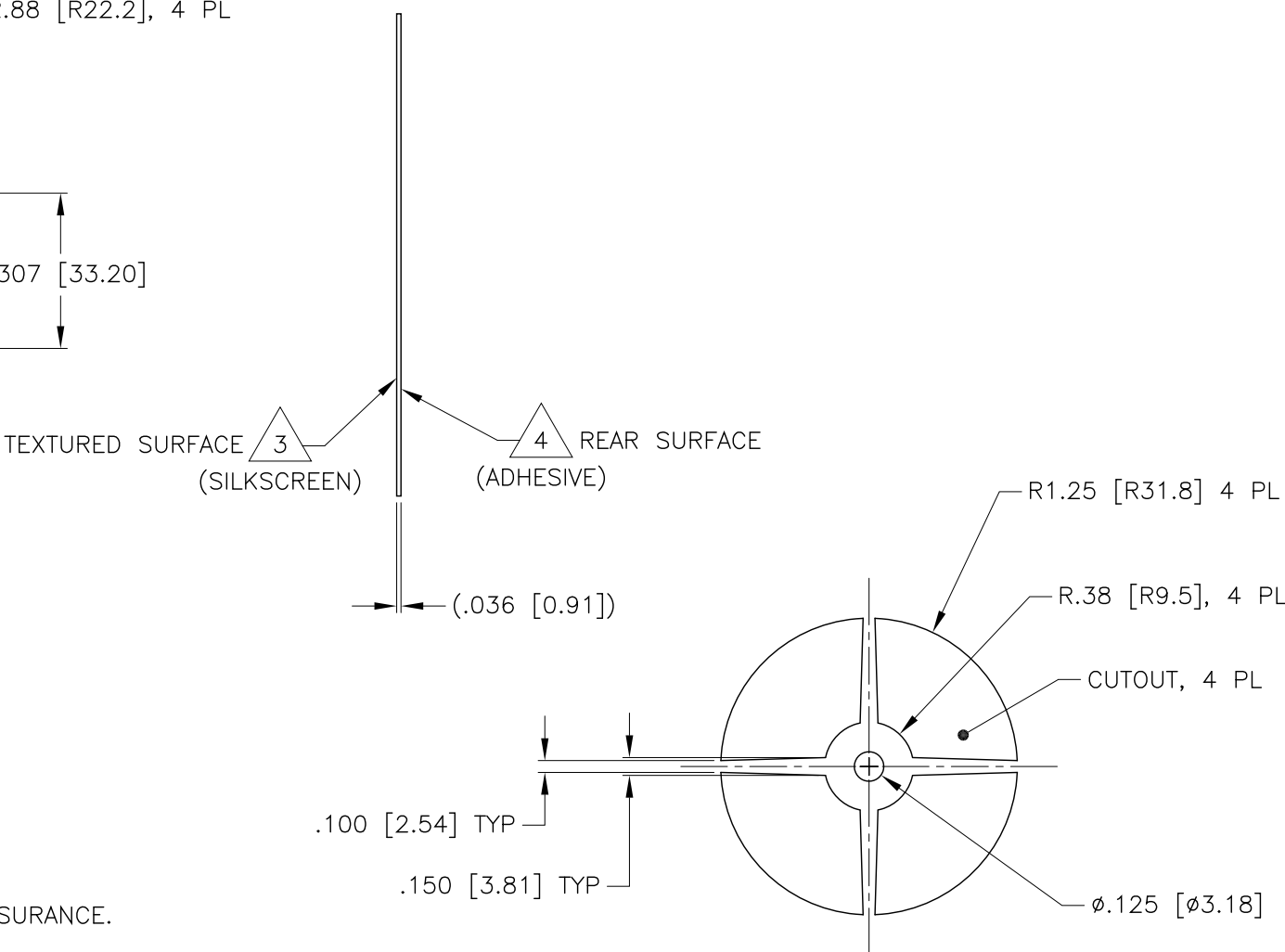


DIMENSIONS: IN [MM]

| REV. | ECO/DDC | DESCRIPTION | DATE | DRAFT | CHECK | APV'D |
|------|---------|--------------------------|----------|--------|-------|--------|
| A | ---- | RELEASED FOR PRODUCTION. | 01-23-24 | V.J.C. | L.N. | V.J.C. |



TEXTURED SURFACE



DETAIL A
SCALE: NONE
SHARP CORNERS
SHOWN IN CUTOUTS
R.03 [R.8] MAX
ALLOWABLE

7. BAG AND TAG WITH FULL PART NUMBER AND CURRENT REVISION LETTER PER METHOD APPROVED BY QUALITY ASSURANCE.

6. PART MAY BE DIE-STRUCK FROM TEXTURED SIDE OF BASE MATERIAL, LASER CUT OR DIGITALLY CUT.

5. ALL MATERIALS USED IN THE CONSTRUCTION OF THIS COMPONENT MUST BE COMPLIANT TO HARDY ENVIRONMENTAL QUALITY ASSURANCE PROCUREMENT PROVISION STATEMENT DOCUMENT 0599-0150.

4. ADHESIVE TO BE 3M #467MP (.002 INCH THICK) OR EQUIVALENT.
ADESIVE TO BE APPLIED TO REAR SURFACE OF BASE MATERIAL.


3. SILKSCREEN OR DIGITALLY PRINT TEXTURED SURFACE WITH WHITE INK USING ARTWORK, SHEET 2.
INK COLOR TO BE PANTONE PROCESS WHITE. ARTWORK IS CONTAINED IN DATA ARCHIVE FILE 0517-0142-0A1.ZIP.

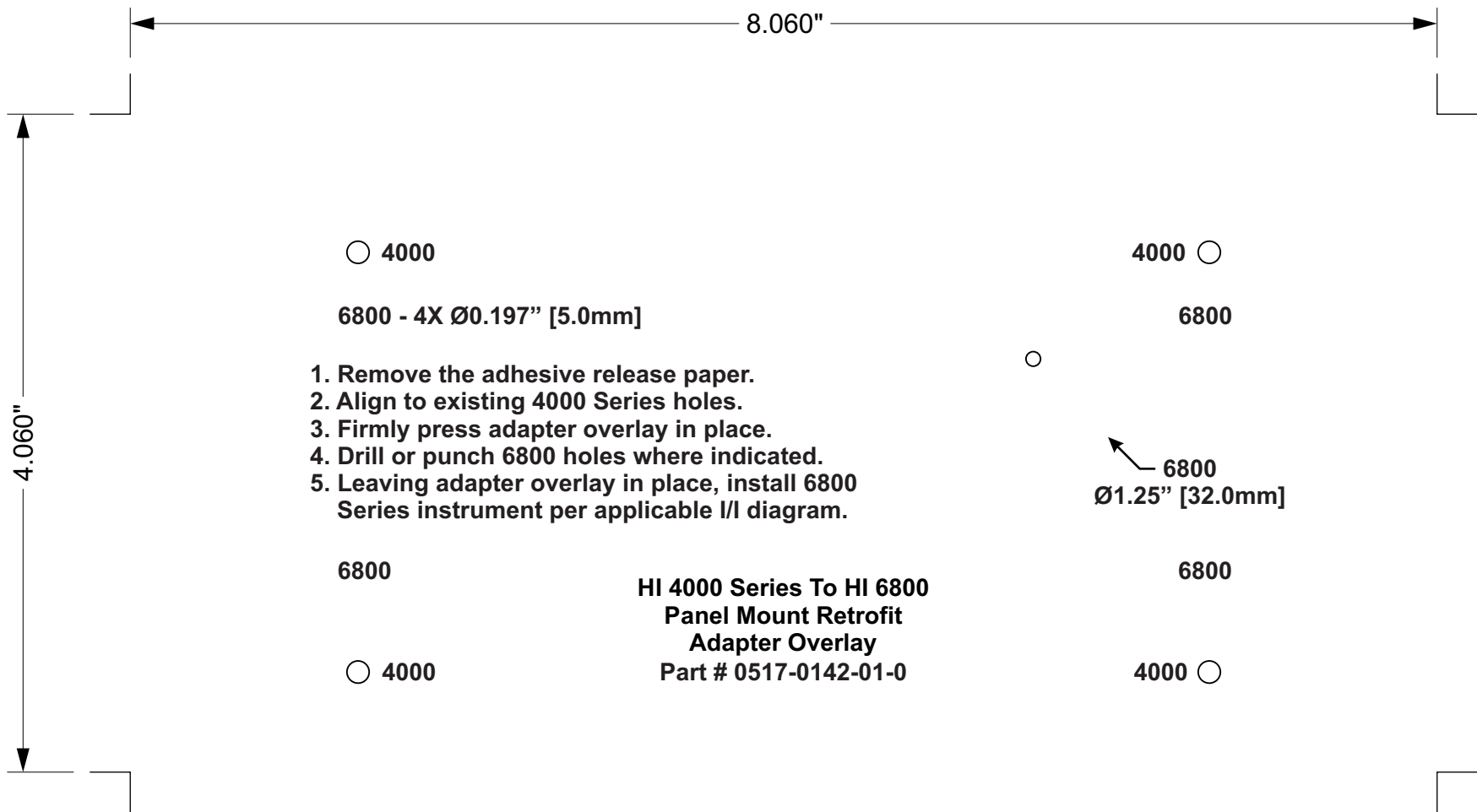
2. FINISH: SCRATCHES THAT ARE DEEP OR HIGHLY VISIBLE ON TEXTURED SURFACE, ARE NOT ACCEPTABLE.

1. MATERIAL: 0.030 INCH THICK G.E. LEXAN # FR700 OR EQUIVALENT;
COLOR: BLACK WITH A VELVET/FINE MATTE TEXTURE ON ONE SIDE,
GLOSSY FINISH ON OTHER SIDE.

NOTES: UNLESS OTHERWISE SPECIFIED

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| | | | | | | | |
|--|-----|---------------------------|---|---|--|--------------|--|
| | | 0517-0142-01-0 | OVERLAY, ADAPTER, HI 4000 TO HI 6800 PANEL MOUNT RETROFIT | | | SEE NOTES | |
| ITEM | QTY | PART NUMBER | DESCRIPTION | | | COMMENTS | |
| PARTS LIST | | | | | | | |
| <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN IN [MM] TOLERANCES ARE: FRACTIONS: N/A DECIMALS: .XX = ±.03 [.76] .XXX = ±.010 [.254] ANGLES: ±0°, 30°</div> <div>MATERIAL</div> <div><div><div>1</div><div>4</div></div></div> <div>FINISH</div> <div><div><div>2</div><div>3</div></div></div> <div>DO NOT SCALE DRAWING</div> | | CONTRACT NO. | | <div></div> <div>TITLE</div> <div>OVERLAY, DRILL TEMPLATE, HI 4000 TO HI 6800 PANEL MOUNT RETROFIT</div> | | | |
| | | APPROVALS | | | | | |
| | | DRAWN V. CHULA | DATE 01-22-24 | SIZE D 21316 | | | |
| | | CHECKED L. NICDAO | DATE 01-23-24 | | | | |
| | | APPROVED V. CHULA | DATE 01-23-24 | DRAWING NO. 0517-0142-0 | | | |
| | | ISSUED V. CHULA | DATE 01-23-24 | | | | |
| | | PRODUCTION | DATE | REV. A | | | |
| | | FILE NAME: 517142-0A1.DWG | | SCALE: NONE | | SHEET 1 OF 2 | |



PN: 0517-0142-01-0
REVISION: A
SHEET: 2 OF 2

HARDY PROCESS SOLUTIONS
FSCM #21316
SAN DIEGO, CA

OVERLAY, ADAPTER,
HI 4000 SERIES TO HI 6800
PANEL MOUNT RETROFIT