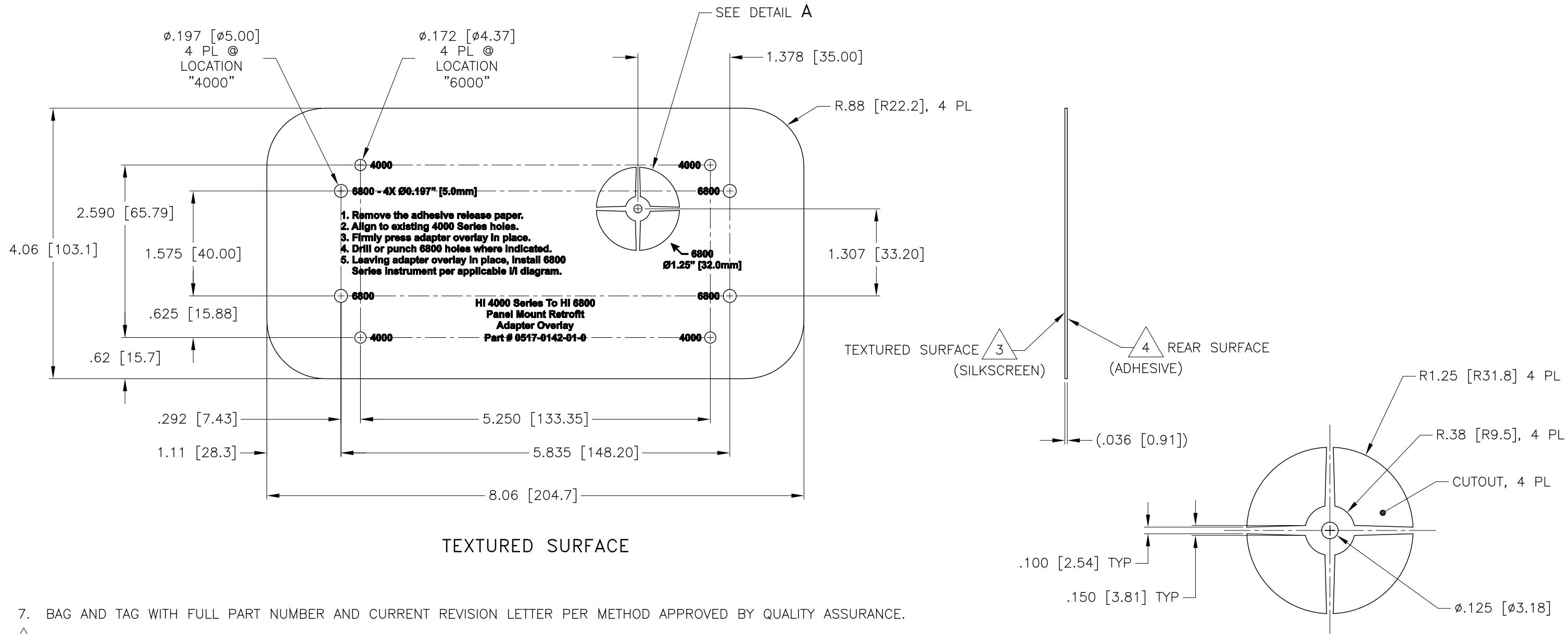


REV.	ECO/DDC	DESCRIPTION	DATE	DRAFT	CHECK	APV'D
A	---	RELEASED FOR PRODUCTION.	01-23-24	V.J.C.	L.N.	V.J.C.

DIMENSIONS: IN [MM]



7. BAG AND TAG WITH FULL PART NUMBER AND CURRENT REVISION LETTER PER METHOD APPROVED BY QUALITY ASSURANCE.

6 PART MAY BE DIE-STRUCK FROM TEXTURED SIDE OF BASE MATERIAL, LASER CUT OR DIGITALLY CUT.

5. ALL MATERIALS USED IN THE CONSTRUCTION OF THIS COMPONENT MUST BE COMPLIANT TO HARDY ENVIRONMENTAL QUALITY ASSURANCE PROCUREMENT STATEMENT DOCUMENT 0599-0150.

4 ADHESIVE TO BE 3M #467MP (.002 INCH THICK) OR EQUIVALENT.  
ADHESIVE TO BE APPLIED TO REAR SURFACE OF BASE MATERIAL.

3 SILKSCREEN OR DIGITALLY PRINT TEXTURED SURFACE WITH WHITE INK USING ARTWORK, SHEET 2.  
INK COLOR TO BE PANTONE PROCESS WHITE. ARTWORK IS CONTAINED IN DATA ARCHIVE FILE 0517-0142-0A1.ZIP.

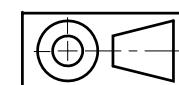
2 FINISH: SCRATCHES THAT ARE DEEP OR HIGHLY VISIBLE ON TEXTURED SURFACE, ARE NOT ACCEPTABLE.

1 MATERIAL: 0.030 INCH THICK G.E. LEXAN # FR700 OR EQUIVALENT;  
COLOR: BLACK WITH A VELVET/FINE MATTE TEXTURE ON ONE SIDE,  
GLOSSY FINISH ON OTHER SIDE.

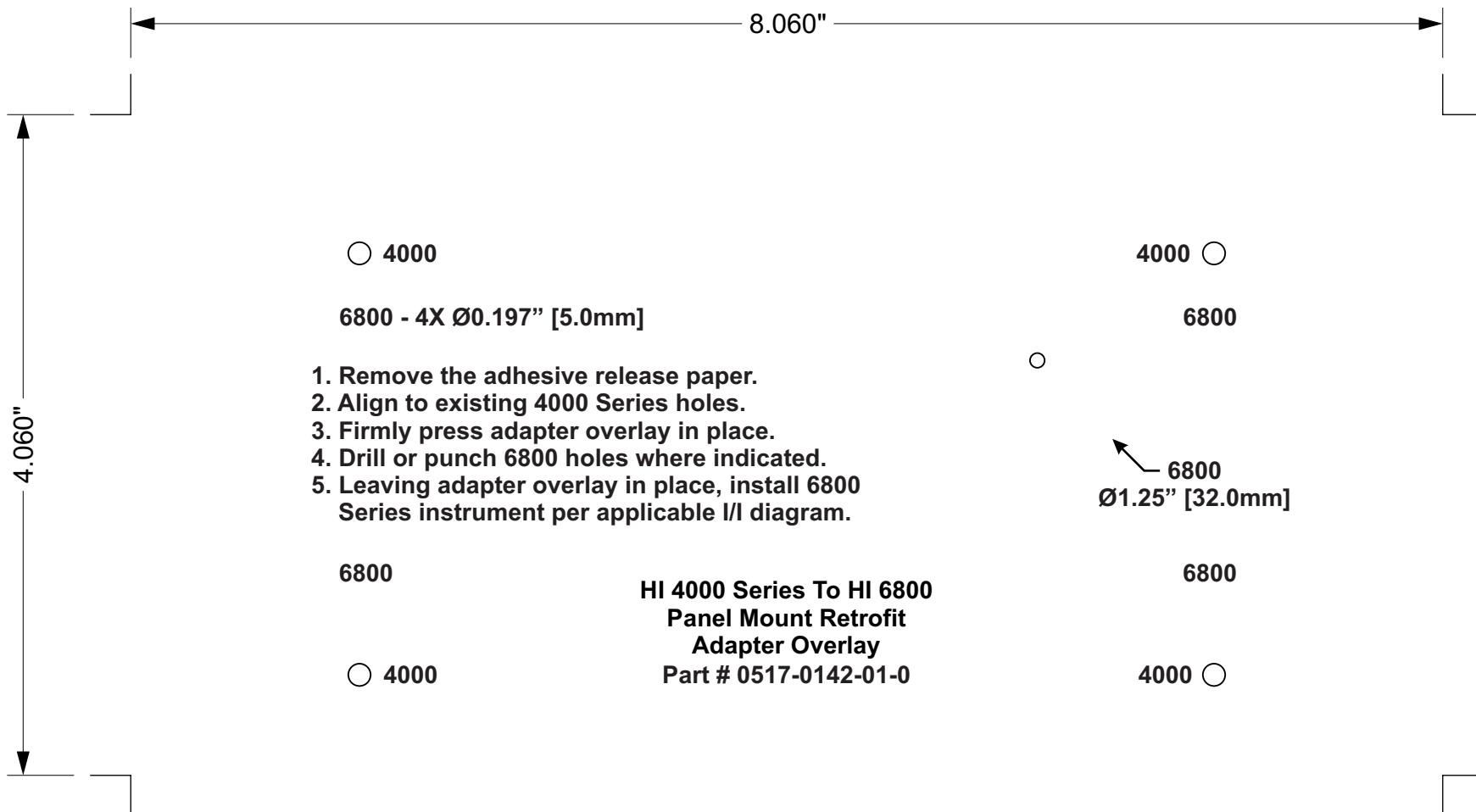
NOTES: UNLESS OTHERWISE SPECIFIED

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ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN [MM] TOLERANCES ARE: FRACTIONS: N/A DECIMALS: .XX = ±.03 [.76] XXX = ±.010 [.254] ANGLES: ±0°, 30°				
DRAWN	V. CHULA	DATE	01-22-24	
APPROVALS				
CHECKED	L. NICDAO	DATE	01-23-24	
MATERIAL	1 4	APPROVED	V. CHULA	DATE
FINISH	2 3	ISSUED	V. CHULA	01-23-24
		PRODUCTION		DATE
TITLE				
OVERLAY, DRILL TEMPLATE, HI 4000 TO HI 6800 PANEL MOUNT RETROFIT				
SIZE	FSCM	DRAWING NO.		REV.
D 21316	0517-0142-0		A	
FILE NAME: 517142-0A1.DWG	SCALE: NONE	SHEET 1 OF 2		



DO NOT SCALE DRAWING



PN: 0517-0142-01-0  
REVISION: A  
SHEET: 2 OF 2

HARDY PROCESS SOLUTIONS  
FSCM #21316  
SAN DIEGO, CA

OVERLAY, ADAPTER,  
HI 4000 SERIES TO HI 6800  
PANEL MOUNT RETROFIT